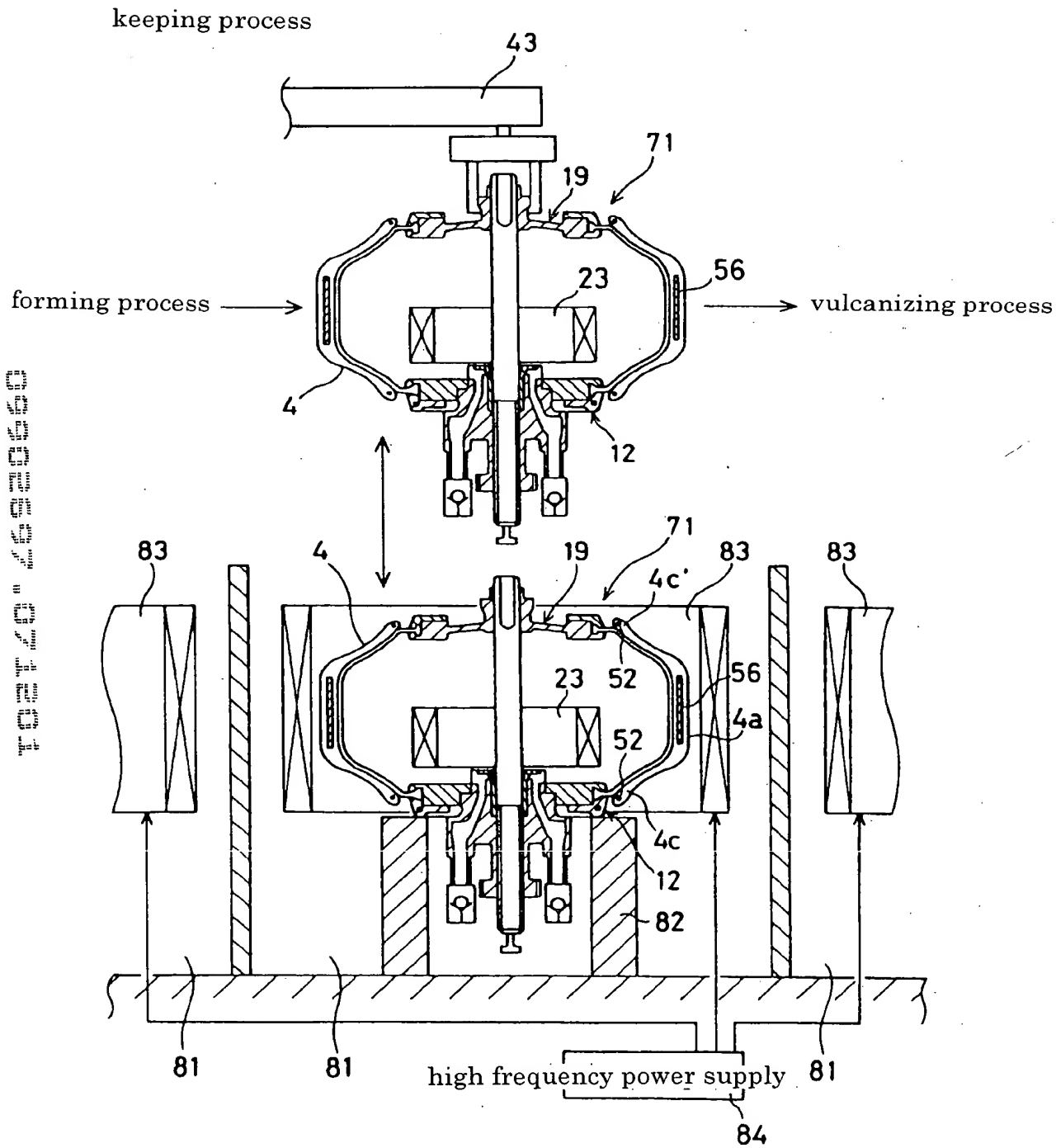


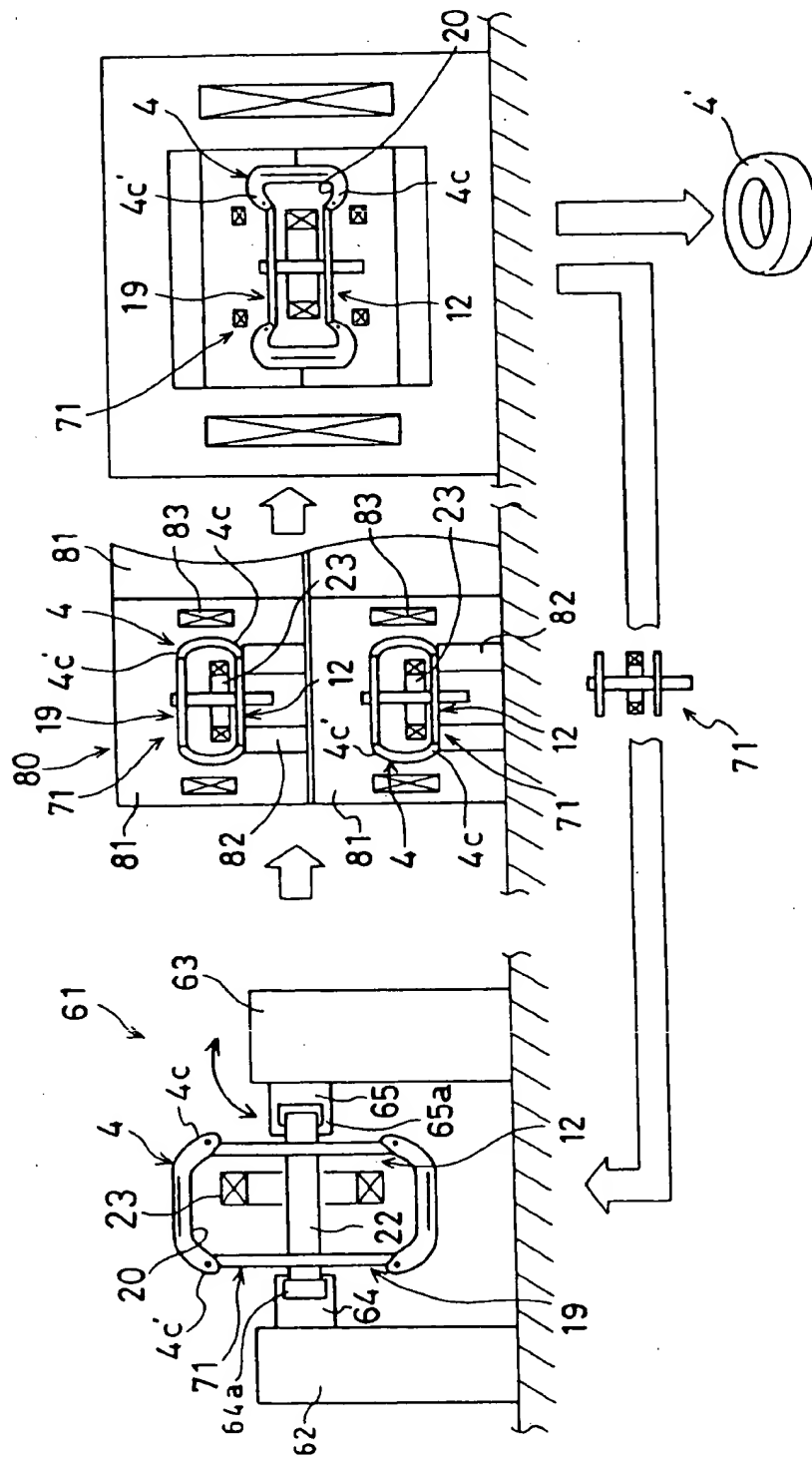
Fig. 1



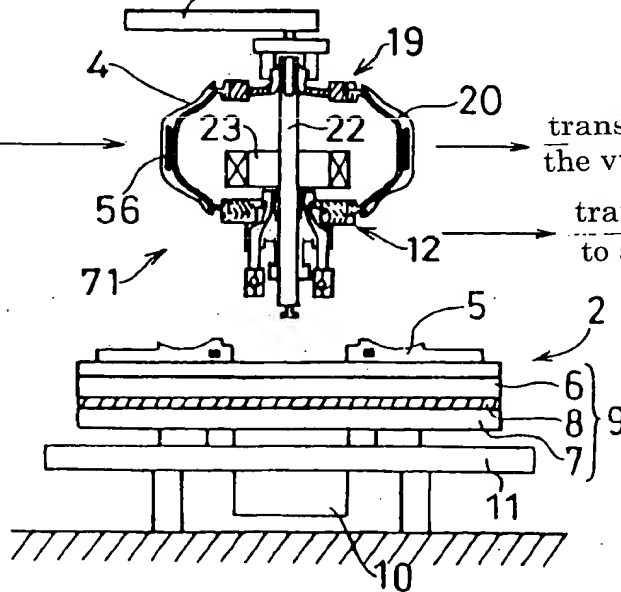
vulcanizing process

keeping process

forming process



keeping process
forming process



transport a holding mechanism
to a forming process

30

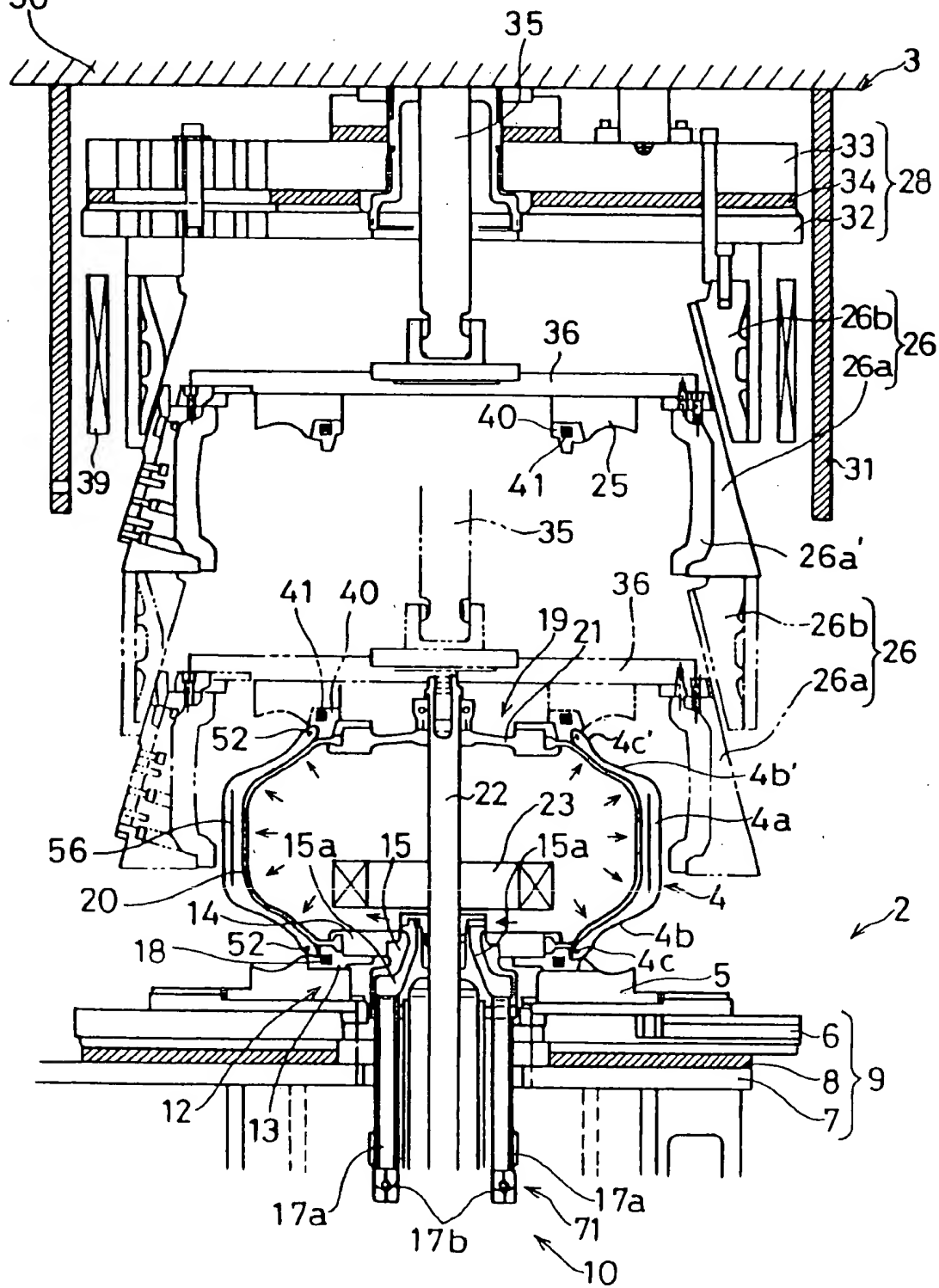


Fig. 6

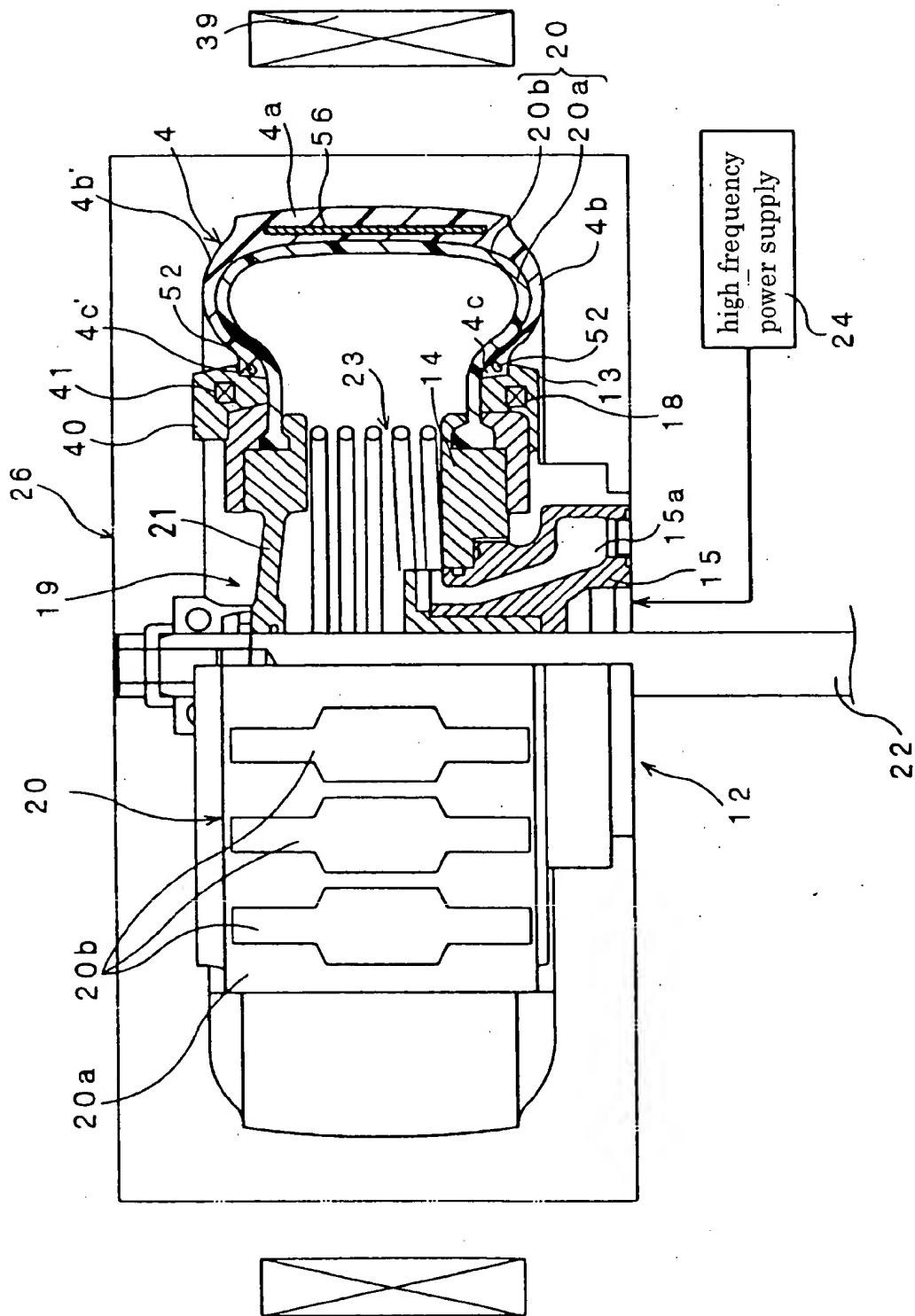


Fig. 7

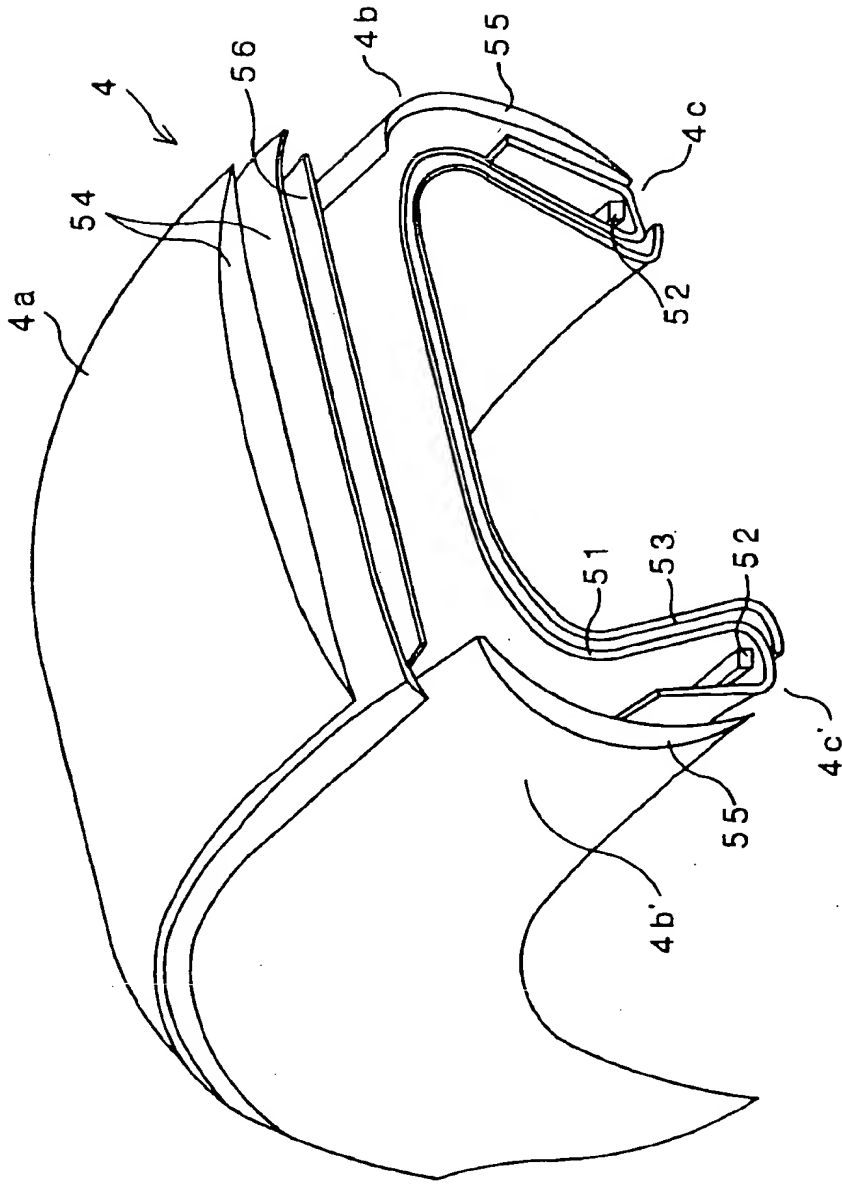


Fig. 8(a)

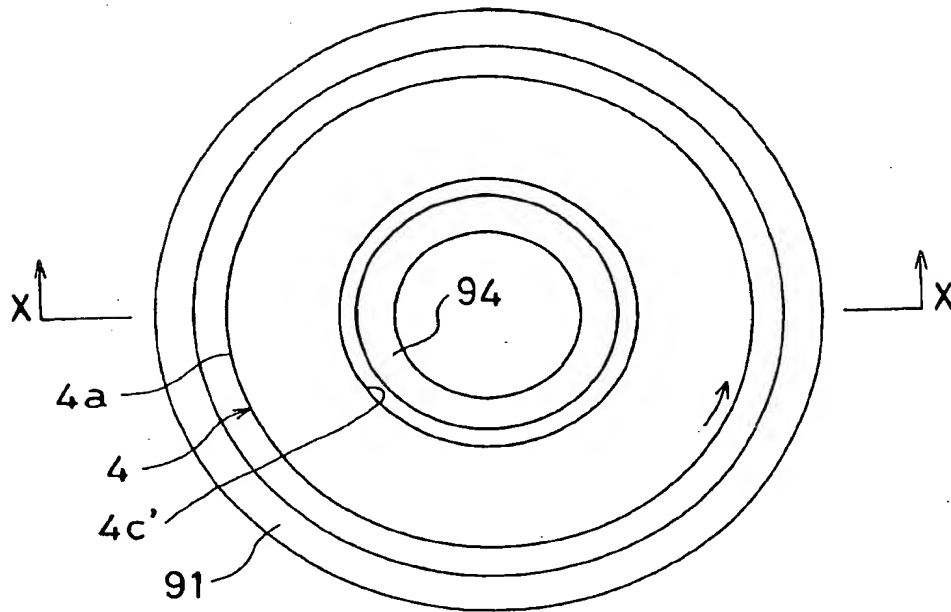


Fig. 8(b)

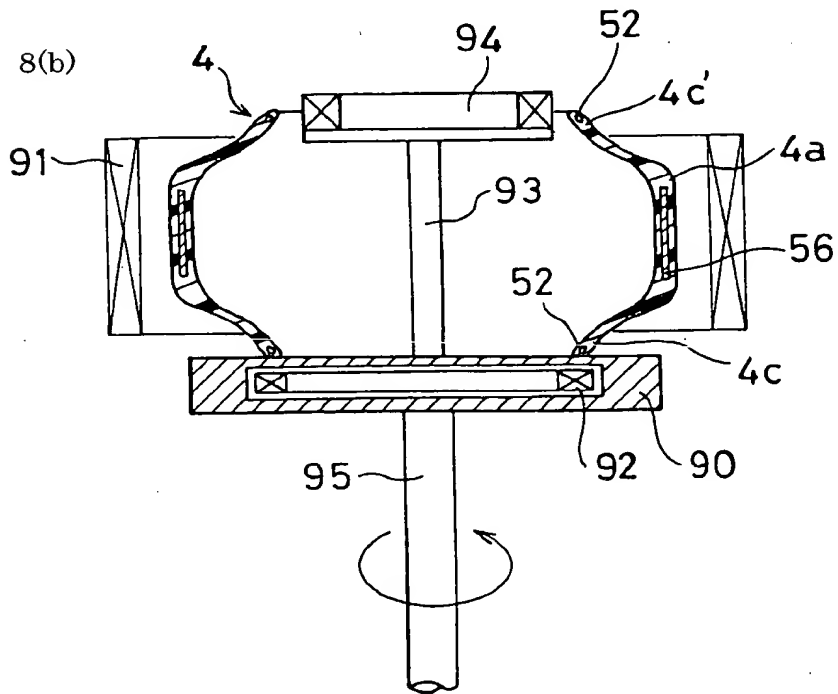


Fig. 9(a)

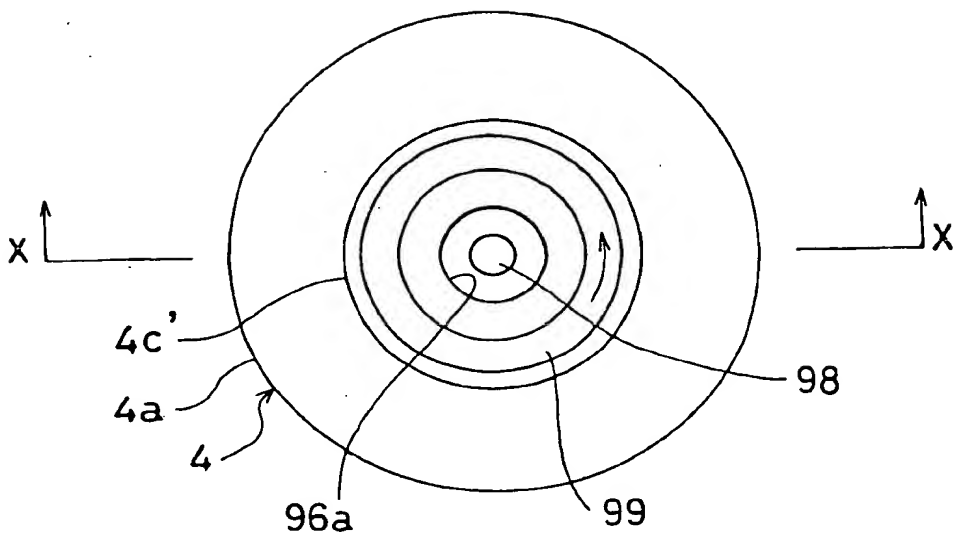


Fig. 9(b)

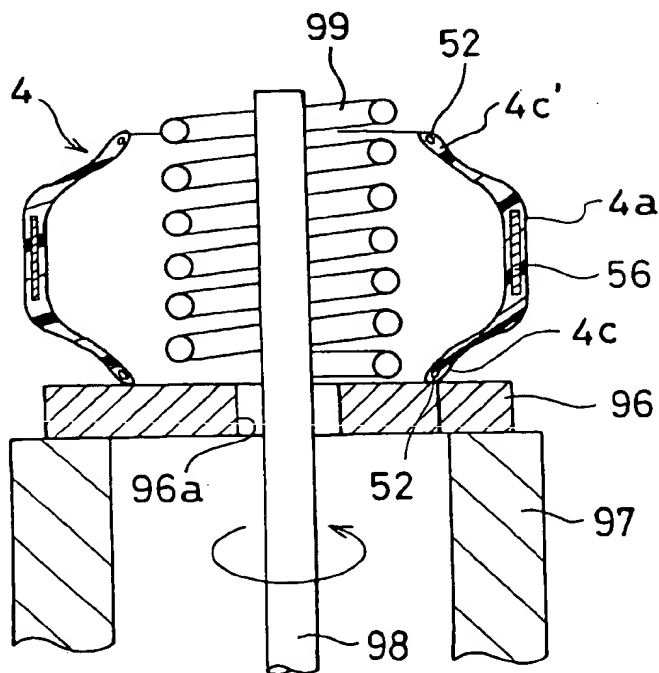


Fig. 10(a)

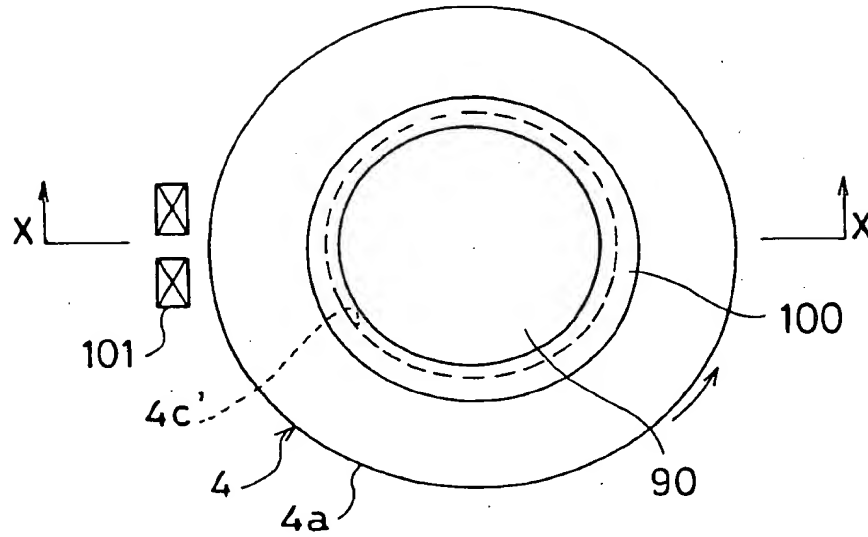


Fig. 10(b)

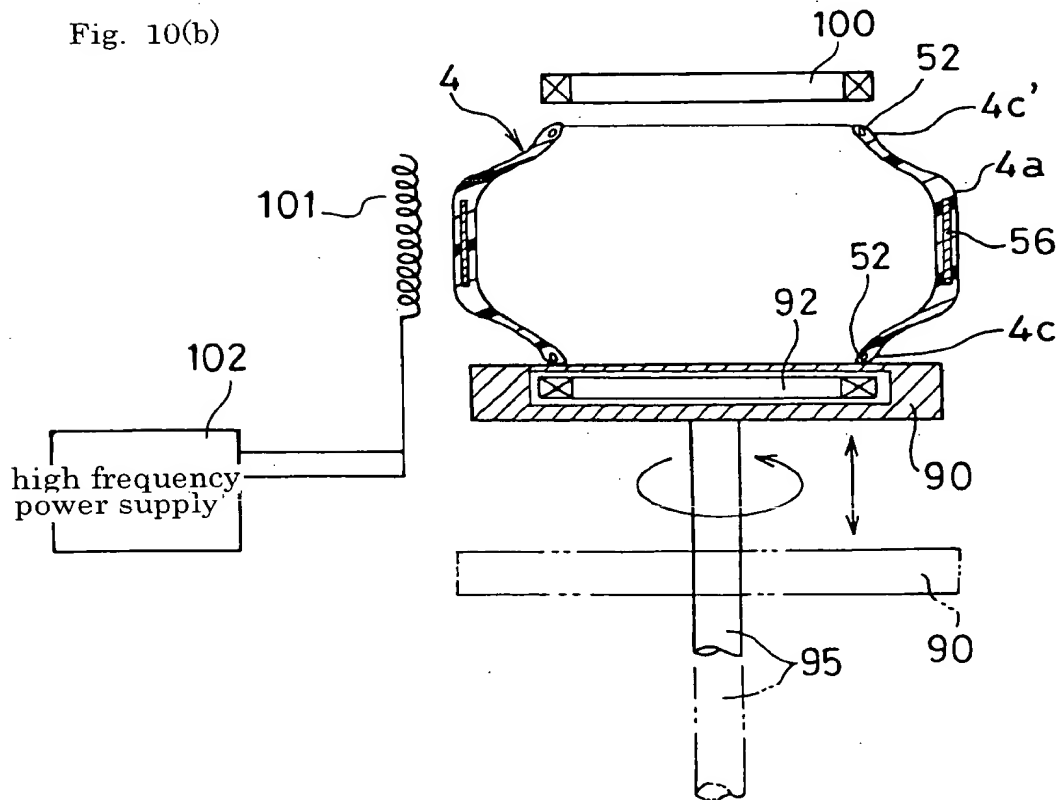


FIG. 10(b)

Fig. 11(a)

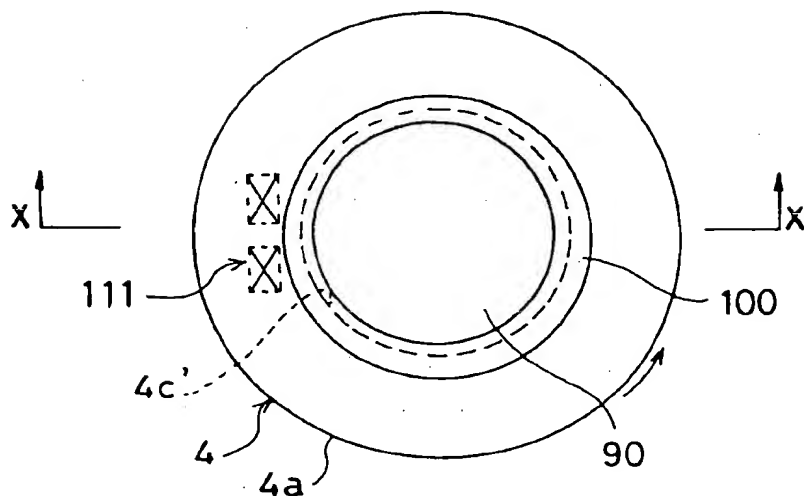


Fig. 11(b)

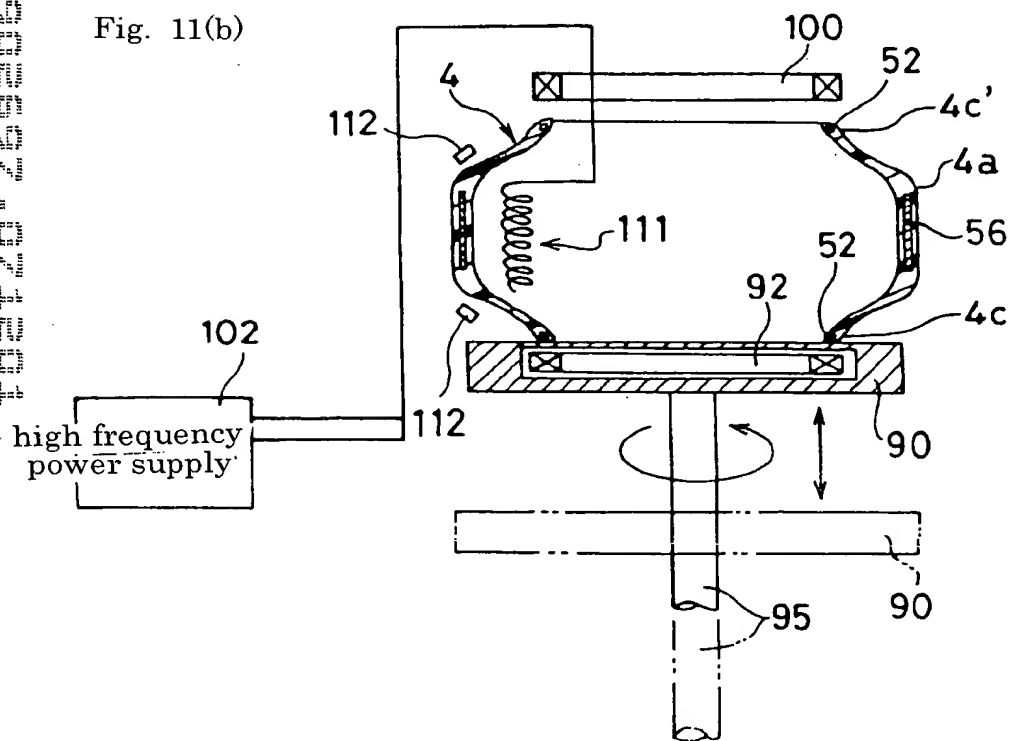


Fig. 12(a)

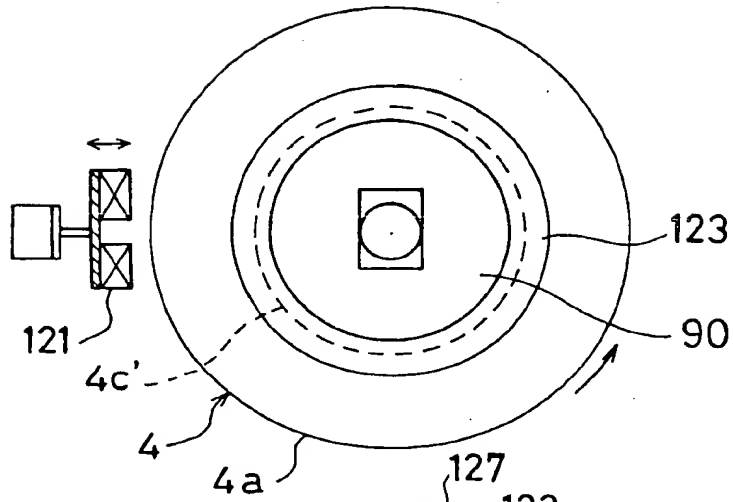


Fig. 12(b)

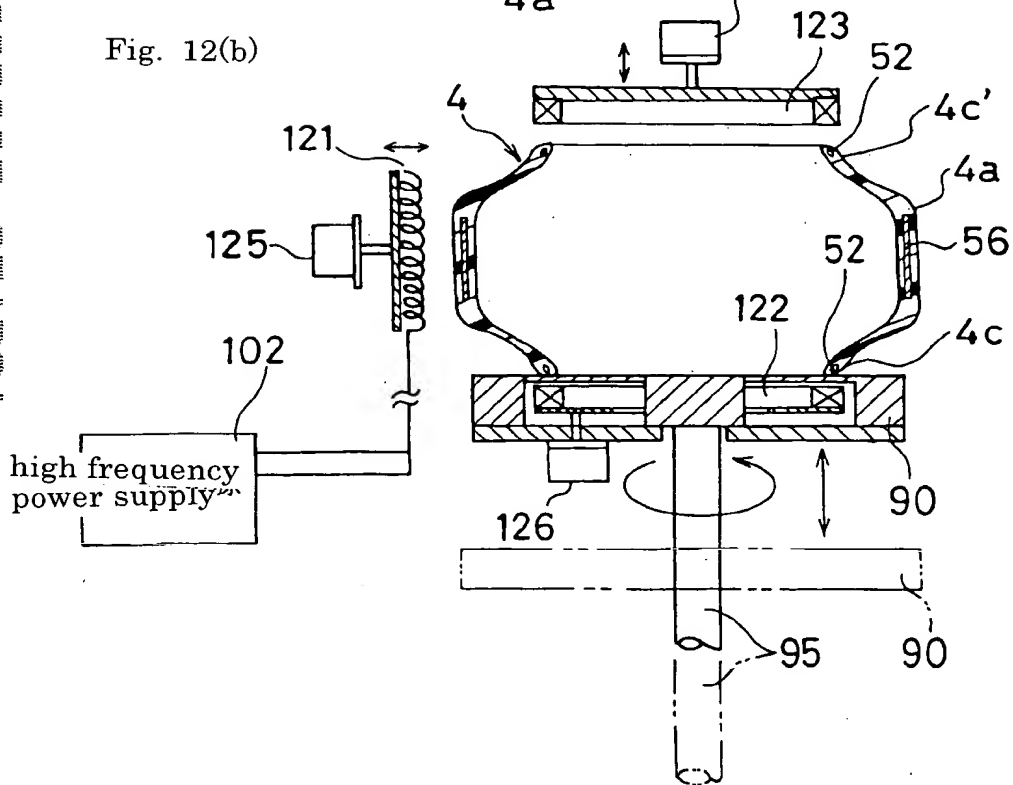


Fig. 13(a)

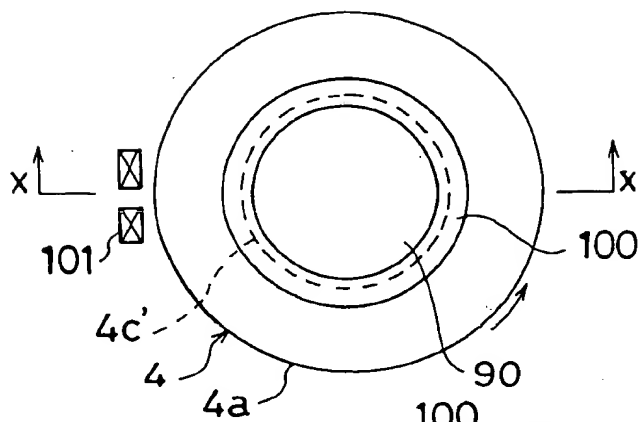
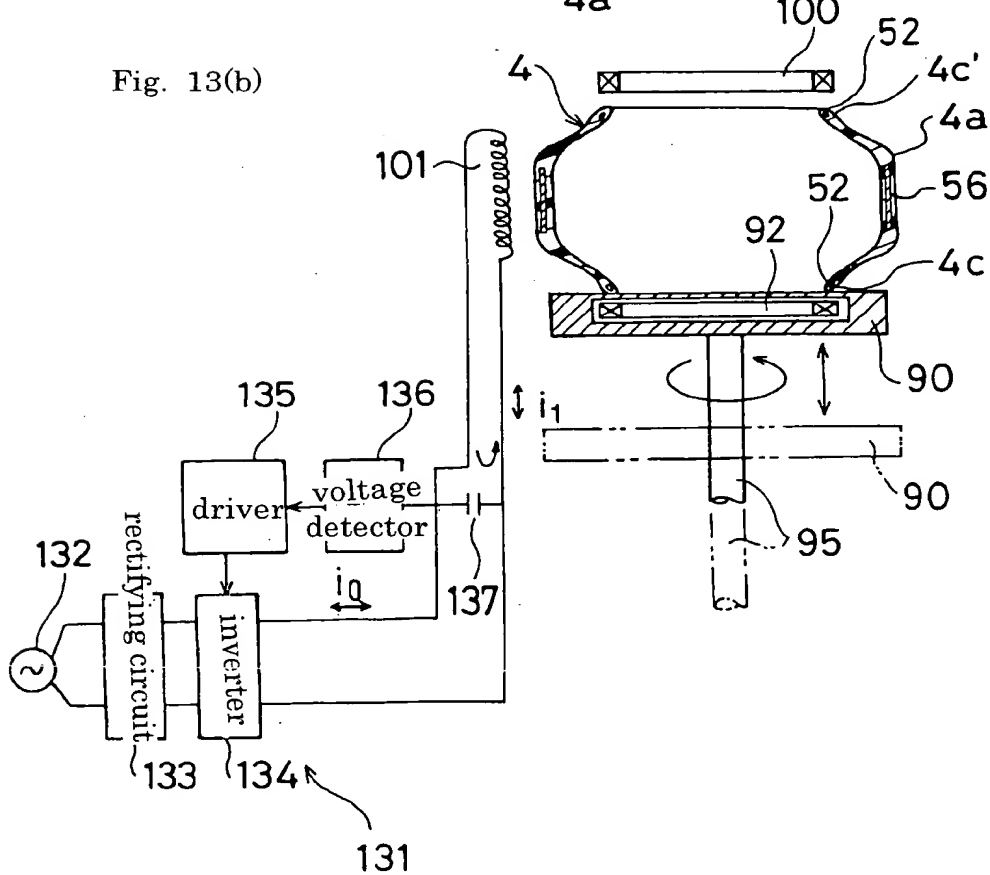


Fig. 13(b)



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Fig. 14(a)

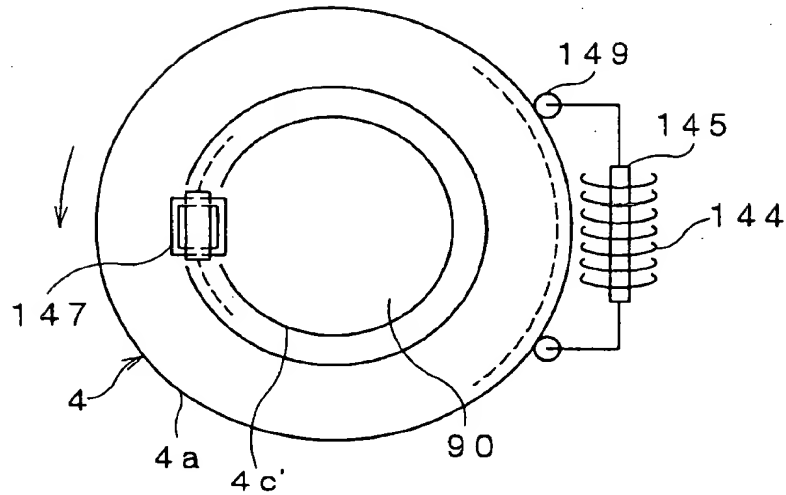


Fig. 14(b)

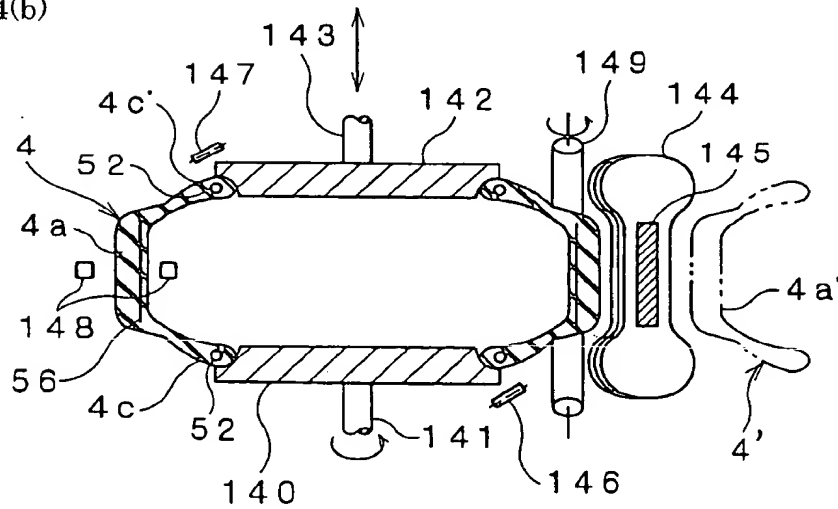


Fig. 15(a)

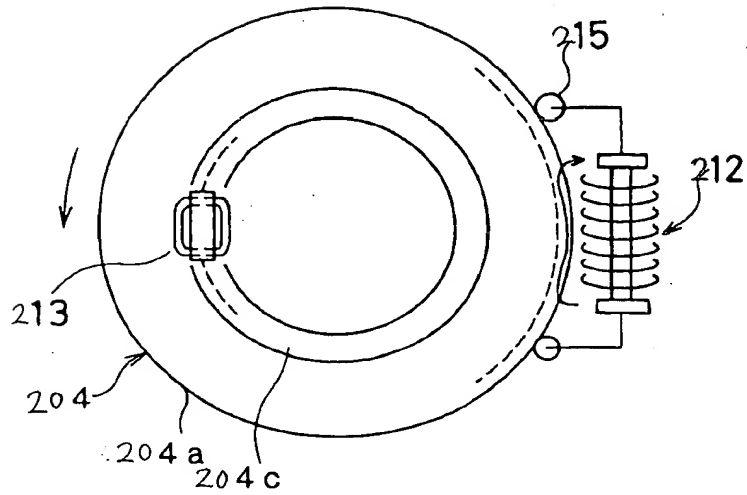


Fig. 15(b)

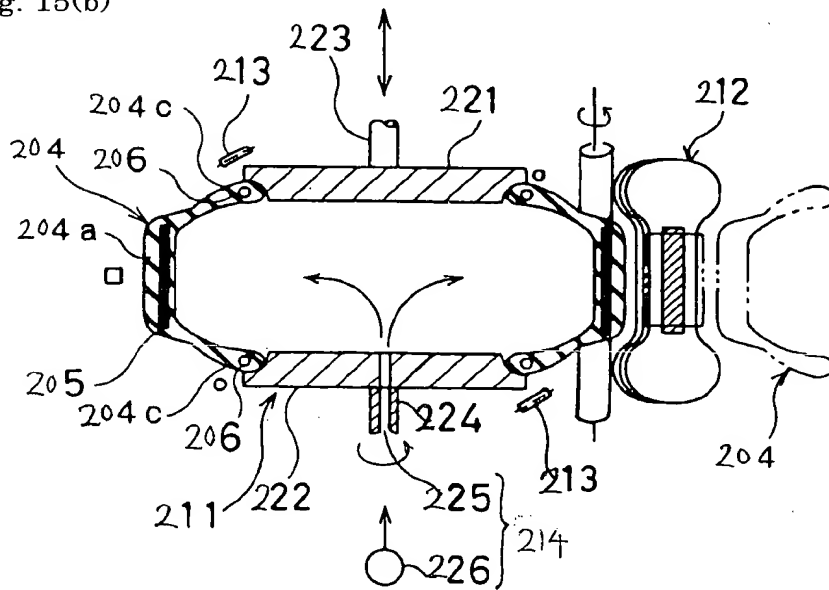


Fig. 16(a)

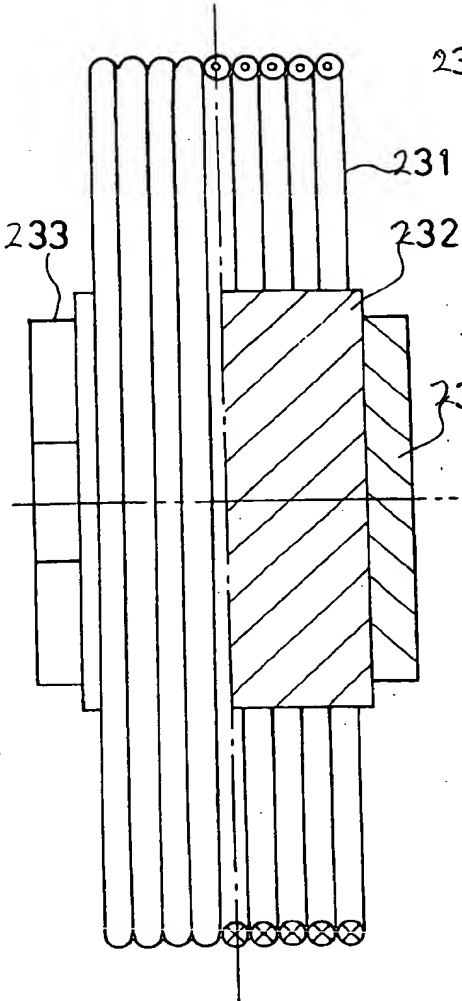


Fig. 16(b)

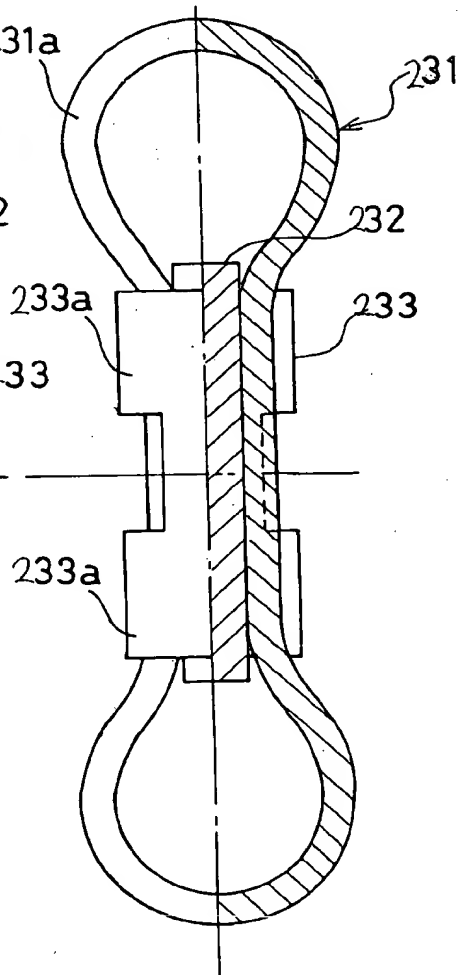


Fig. 17(a)

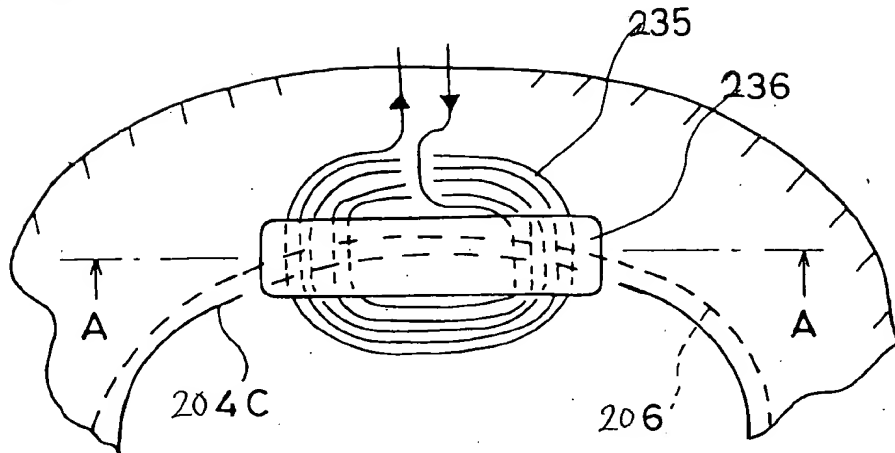


Fig. 17(b)

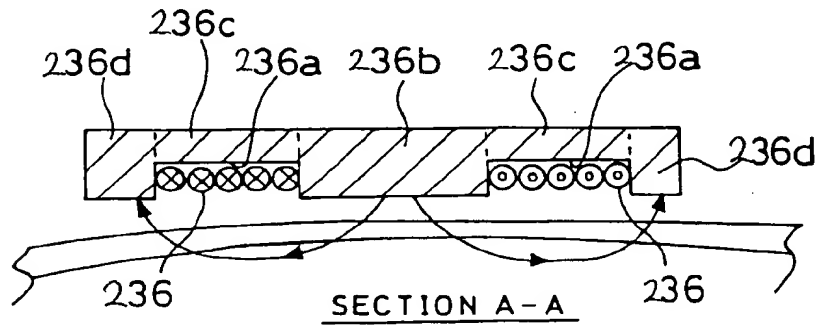


FIG. 17(a) 235 236 204C 206 A A

Fig. 18(a)

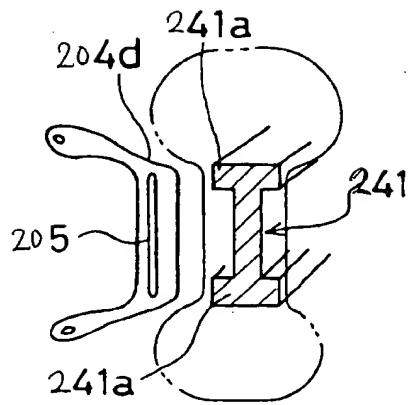


Fig. 18(b)

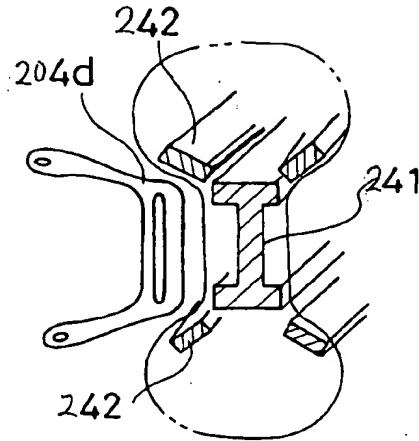
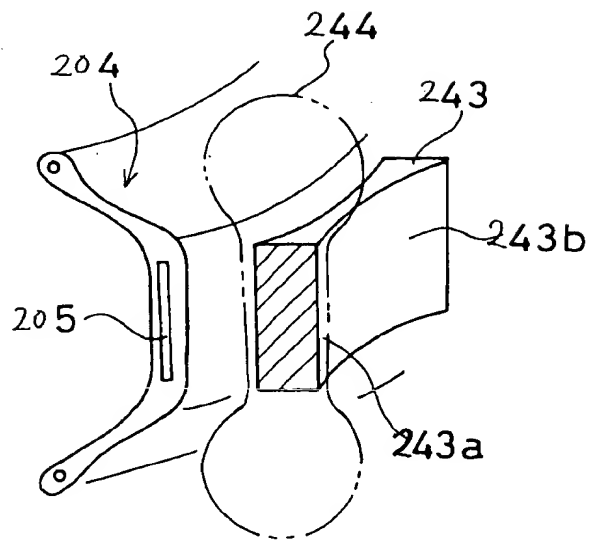


Fig. 19



09303637 071304
19970220 26930660

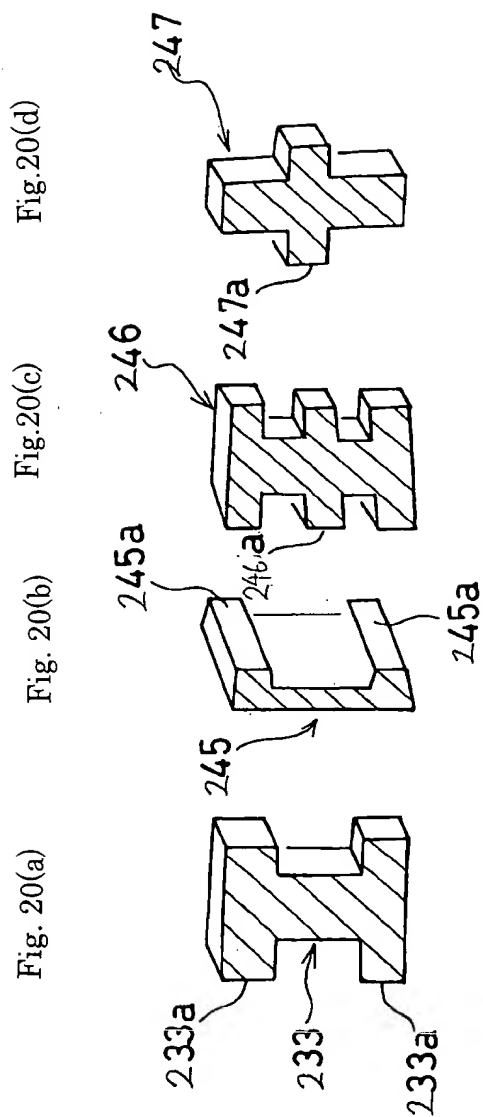


Fig. 21

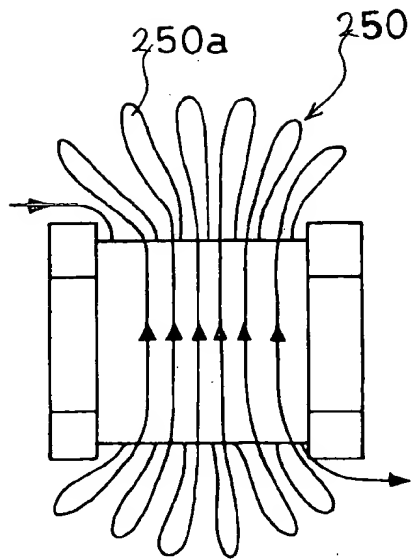


Fig. 22

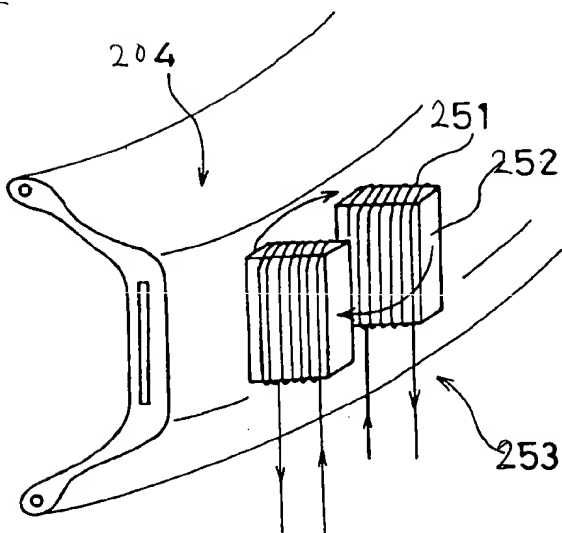


Fig. 23

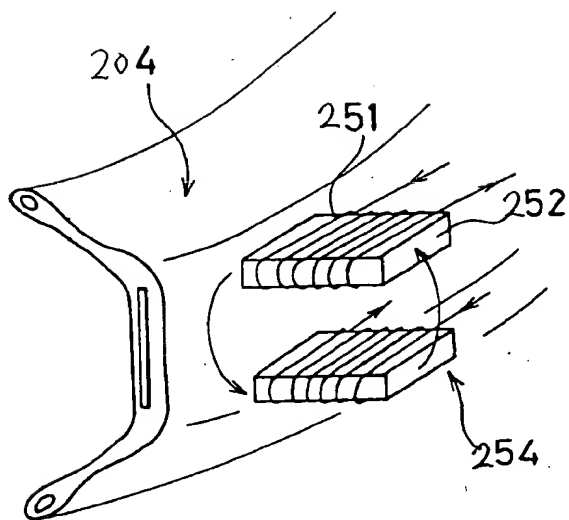


Fig. 24

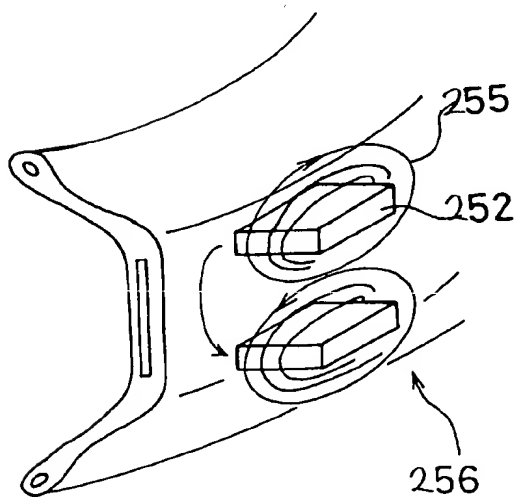


Fig. 25

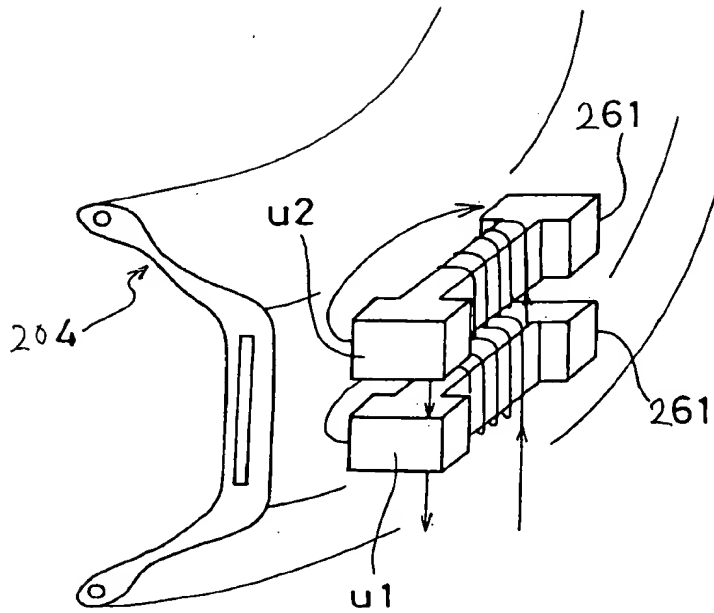


FIG. 25

Fig. 26(a)

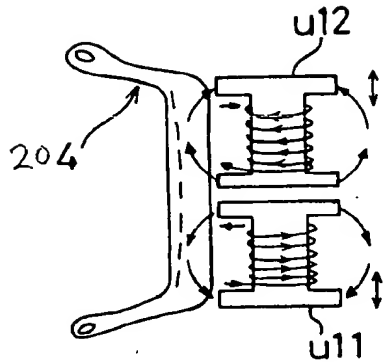


Fig. 26(b)

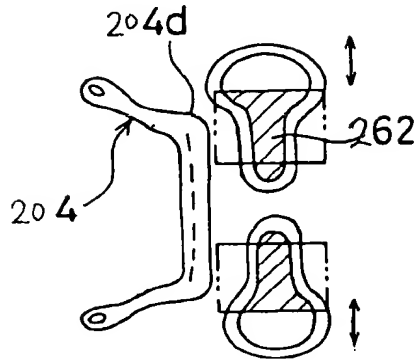


Fig. 26(c)

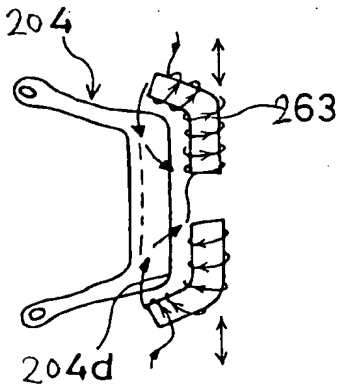


Fig. 26(d)

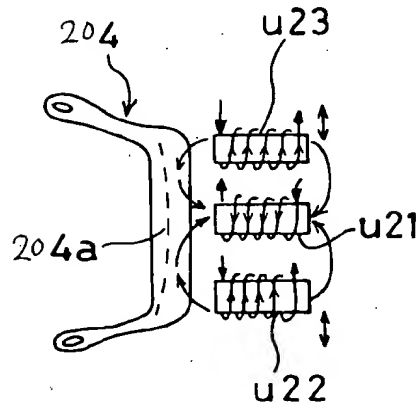


Fig. 27

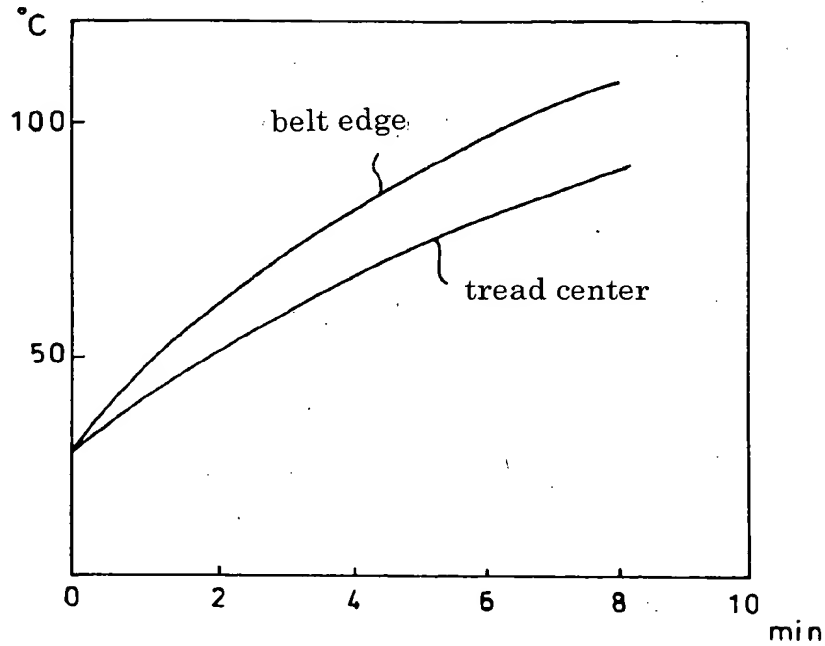


Fig. 28

